

# Technical datasheet

# Volume (+/- 1%)

Volume under lid:: 31,87 L Volume brim full 34,23 L

### Dimensions (+/- 1%)

Shape:	Round
Diameter top without lid:	370 mm
Diameter top with lid	370 mm
External diameter bottom	307 mm
Height without lid:	420 mm
Height with standard lid:	422 mm

# Weight (+/- 3%)

Bucket without handle:	910 gr.	-	= steel handle	No	- gr
Standard lid:	150 gr	GR	= steel handle + roller grip	Yes	111 gr
		KBS	= plastics handle hanging	Yes	- gr
		KBKT	= plastics handle on collar	No	- gr

#### **Performance**

Stackability - dynamic:	Max: 48 kg	* Maximum topload on bottom container
-------------------------	------------	---------------------------------------

Stacking tests: The stacking tests have been performed with the standard raw material as stated above at 23°C cover a period of 2 months. Stackability depents on many factors and the above data is meant as an indication only.

Consequently, costumers should make internal trials to determine the viability of stacking and transportation.

**Lidding options** 

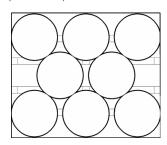
Standard:	25 MF	Tamper evident:	No
Seal lid:	Not available	Alternative lid available:	Not available

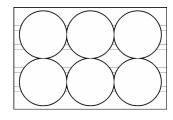
#### Decoration

In mould labeling:	No	Dry-offset printing:	Yes
--------------------	----	----------------------	-----

# **Packing**

On standard pallet (1200x1000) 128 On europallet (1200x800) 96





# **Raw Material**

PP Copolymer, Food approved. 85-95°C Material Hot filling:

## Hot temperatures:

The material chosen has a very good heat resistance and the packaging is suitable for hot filling. Notably, plastic packaging becomes flexible when subjected to hot filling temperatures and care must be taken in relation to stacking immediately after hot filling. This packaging must be tested by costumer with the actual product before approval for use at hot temperatures.

#### **Cold temperatures:**

Freezing conditions require special resins available on request. This packaging must be tested by the costumer with the actual product before use at low temperatures.

#### **Quality Specifications:**

Complicance: All Dijkstra Plastics products comply with the European Union Commission Regulation No. 10/2011/EC with ammendments,

relating to materials and articles intended to come into contact with food, unless otherwise stated. In accordance with EU legislation, it is the responsibility of the costumer to ensure that the supplied product is suitable for the intended use.

Shelf life: The compliance of the product to the technical specifications in this data sheet is quaranteed for 12 months after the date

of delivery subject to suitable storage. Suitable storage include protection of e.g. direct sun light, rain, very low or very high

Deviations in the product specifications in this data sheet of 0,025% or less (i.e. 25 items per 100,000 pcs) are considered **Quality information:** acceptable in the industry and therefore cannot be constructed as a defect. Also, please refer to the General Sales and

Delivery conditions in force at the time of delivery.





Industriestraat 30-34, 7482 EZ Haaksbergen, The Netherlands T: +31 (0)53-5723884 - E: info@rdplastics.nl - W: www.rdplastics.nl

