



22 GL

Volume (+/- 1%)

Volume under lid:	23,2 L
Volume brim full	24,76 L

Dimensions (+/- 1%)

Shape:	Round
Diameter top without lid:	328 mm
Diameter top with lid	328 mm
External diameter bottom	272 mm
Height without lid:	390 mm
Height with standard lid:	392 mm



Weight (+/- 3%)

Bucket without handle:	639 gr.	-	= steel handle	No	- gr
Standard lid:	124 gr	GR	= steel handle + roller grip	Yes	74 gr
		KBS	= plastics handle hanging	Yes	15,6 gr
		KBKT	= plastics handle on collar	Yes	19 gr

Performance

Stackability - dynamic:	Max: 45 kg	* Maximum toplevel on bottom container
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Stacking tests: The stacking tests have been performed with the standard raw material as stated above at 23°C cover a period of 2 months. Stackability depends on many factors and the above data is meant as an indication only. Consequently, costumers should make internal trials to determine the viability of stacking and transportation.

Lidding options

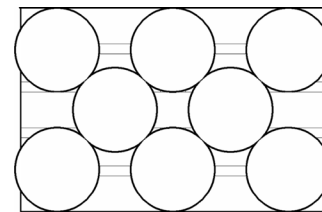
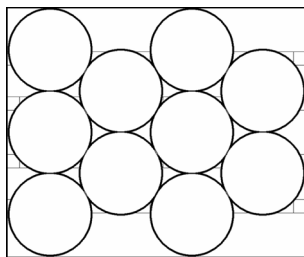
Standard:	15,5 GL	Tamper evident:	Yes
Seal lid:	15,5 GL SEAL	Alternative lid available:	Not available

Decoration

In mould labeling:	No	Dry-offset printing:	Yes
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Packing

On standard pallet (1200x1000)	170	On europallet (1200x800)	Not available
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Raw Material

Material:	PP Copolymer, Food approved.	Hot filling:	85-95°C
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Hot temperatures:

The material chosen has a very good heat resistance and the packaging is suitable for hot filling. Notably, plastic packaging becomes flexible when subjected to hot filling temperatures and care must be taken in relation to stacking immediately after hot filling. This packaging must be tested by customer with the actual product before approval for use at hot temperatures.

Cold temperatures:

Freezing conditions require special resins available on request. This packaging must be tested by the customer with the actual product before use at low temperatures.

Quality Specifications:

Compliance:	All Dijkstra Plastics products comply with the European Union Commission Regulation No. 10/2011/EC with amendments, relating to materials and articles intended to come into contact with food, unless otherwise stated. In accordance with EU legislation, it is the responsibility of the customer to ensure that the supplied product is suitable for the intended use.
Shelf life:	The compliance of the product to the technical specifications in this data sheet is guaranteed for 12 months after the date of delivery subject to suitable storage. Suitable storage include protection of e.g. direct sun light, rain, very low or very high temperatures over a longer period.
Quality information:	Deviations in the product specifications in this data sheet of 0,025% or less (i.e. 25 items per 100,000 pcs) are considered acceptable in the industry and therefore cannot be constructed as a defect. Also, please refer to the General Sales and Delivery conditions in force at the time of delivery.