



18 GL

Volume (+/- 1%)

Volume under lid:	18,9 L
Volume brim full	19,8 L

Dimensions (+/- 1%)

Shape:	Round
Diameter top without lid:	308 mm
Diameter top with lid	308 mm
External diameter bottom	263 mm
Height without lid:	339 mm
Height with standard lid:	341 mm



Weight (+/- 3%)

Bucket without handle:	620 gr.	-	= steel handle	No	- gr
Standard lid:	120 gr	GR	= steel handle + roller grip	Yes	67 gr
		KBS	= plastics handle hanging	Yes	19 gr
		KBKT	= plastics handle on collar	No	- gr

Performance

Stackability - dynamic:	Max: 45 kg	* Maximum toplevel on bottom container
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Stacking tests: The stacking tests have been performed with the standard raw material as stated above at 23°C cover a period of 2 months. Stackability depends on many factors and the above data is meant as an indication only. Consequently, costumers should make internal trials to determine the viability of stacking and transportation.

Lidding options

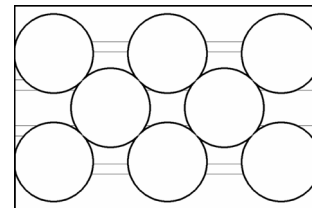
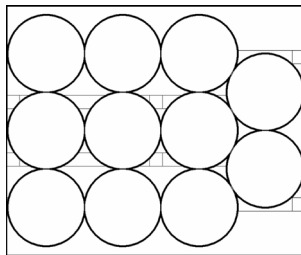
Standard:	18 GL	Tamper evident:	Yes
Seal lid:	Not available	Alternative lid available:	Not available

Decoration

In mould labeling:	No	Dry-offset printing:	Yes
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Packing

On standard pallet (1200x1000)	209	On europallet (1200x800)	171
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Raw Material

Material:	PP Copolymer, Food approved.	Hot filling:	85-95°C
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Hot temperatures:

The material chosen has a very good heat resistance and the packaging is suitable for hot filling. Notably, plastic packaging becomes flexible when subjected to hot filling temperatures and care must be taken in relation to stacking immediately after hot filling. This packaging must be tested by customer with the actual product before approval for use at hot temperatures.

Cold temperatures:

Freezing conditions require special resins available on request. This packaging must be tested by the customer with the actual product before use at low temperatures.

Quality Specifications:

Compliance:	All Dijkstra Plastics products comply with the European Union Commission Regulation No. 10/2011/EC with amendments, relating to materials and articles intended to come into contact with food, unless otherwise stated. In accordance with EU legislation, it is the responsibility of the customer to ensure that the supplied product is suitable for the intended use.
Shelf life:	The compliance of the product to the technical specifications in this data sheet is guaranteed for 12 months after the date of delivery subject to suitable storage. Suitable storage include protection of e.g. direct sun light, rain, very low or very high temperatures over a longer period.
Quality information:	Deviations in the product specifications in this data sheet of 0,025% or less (i.e. 25 items per 100,000 pcs) are considered acceptable in the industry and therefore cannot be constructed as a defect. Also, please refer to the General Sales and Delivery conditions in force at the time of delivery.

